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CENTRAL INTELLIGENCE AGENCY

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X-ray rectifiers. The Telefunkenwerk factory at Erfurt produces only high frequency ~~rectifiers~~ ~~as a special~~ product.

7. A previous order for incandescent tubes is henceforth to be divided up so that OSW is to produce only 1,000 W and 2,000 W tubes. The Siemens factory at Plauen is to produce 5,000 W and 10,000 W tubes.
8. The SMA forbade OSW to deliver wolfram to other firms on the ground that various changes within the German Economic Commission (DWK) had become necessary. OSW was to produce molybdenum wire in large quantities instead of wolfram wire. Later, without any explanation, the SMA suspended this prohibition against deliveries of wolfram wire until further notice. Moreover, OSW is to increase the production of wolfram wire, and for that purpose, it has already ordered new wire-drawing machines, hammering machines, reduction ovens, and annealing furnaces.
9. The raw materials for the production of wolfram wire are supplied by I.G. Farben in Bitterfeld; these consist of wolframite and scheelite. The present inventory at OSW amounts to 6 tons to meet a yearly consumption of 3.6 tons.
10. Wolfram wire is produced in the following way: The raw material is reduced to  $WO_3$ ; one part of this is mixed with three parts of a solution of water and ammonia. Paratungstate is then separated from this solution. The parasalt is sucked off, dried, and heated. Finally, the  $WO_3$  acid is saturated and then annealed. After the straining of the saturated W-acid, the reduction to  $W_{2O_5}$  takes place. Finally, the second reduction to W-powder follows.
11. Waste during the course of production:
 

From wolframite to wolfram acid.....	60%
From wolfram acid to $WO_3$ .....	85%
From $WO_3$ to wolfram powder.....	80%

Wolfram acid weighing 3.5 tons yields an average of 2.8 tons of wolfram metal.

12. Duration of the various processes:

From $WO_3$ to solution.....	24 hours
Precipitation of paratungstate from solution.....	24 hours
Sucking off the parasalt.....	24 hours
Drying the salt at 150°.....	24 hours
Preheating.....	24 hours
Saturation of $WO_3$ .....	8 hours
Postannealing process.....	24 hours
Straining of wolfram acid.....	8 hours
Reduction of wolfram acid.....	8 hours
Sifting into powder .....	8 hours
Second reduction .....	8 hours
Second shifting .....	8 hours

13. The powder which has ~~this~~ been obtained is then passed through a hydraulic

hours. The bars are then hammered down to 1.2 mm. in the following manner:

Hammering for 15 minutes after previous preheating at 1400° in 25 steps down to a 7.5 mm. diameter.

Hammering for 15 minutes after previous preheating to 1400° in 11 steps down to a 4.5 mm. diameter.

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## Electron Microscopes

## Communications Equipment